

**Bolt Strength**

High Strength Bolt Grade

8.8 Grade

Nominal Shear stress

$F_{nv} = 372 \text{ N/mm}^2$

Nominal Tensile stress

$F_{nt} = 620 \text{ N/mm}^2$

**Steel Details**

Structural Steel Grade

A36

Specified minimum Yield stress

$F_y = 250 \text{ N/mm}^2$

Specified minimum Tensile stress

$F_u = 400 \text{ N/mm}^2$

**Weld Strength**

Welding Electrode Grade

E70 XX

Electrode classification number

$F_{EXX} = 70 \text{ ksi}$   
 $= 480 \text{ N/mm}^2$

**FORCES FROM STAAD ANALYSIS**

Max. Axial Load

$A_{fw} = 710 \text{ kN}$

Max. Vertical Shear

$F_{vw} = 44 \text{ kN}$

Max. Horizontal Shear

$F_{hw} = 6 \text{ kN}$

Max Torsion

$M_t = 1.00 \text{ kN-m}$

Shear force due to torsion

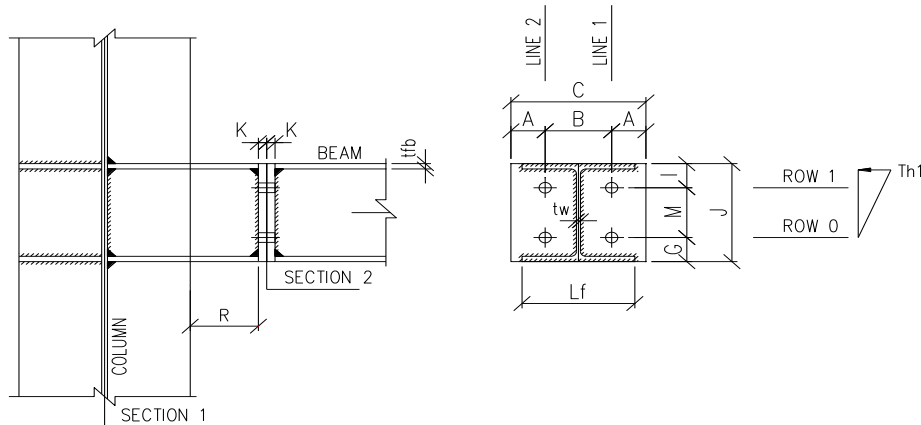
$= 0.01 \text{ kN}$

Shear force vector sum

$= \sqrt{44^2 + 6^2} + 0.01$

$F_{tw} = (F_{vw}^2 + F_{hw}^2)^{0.5} + (N_b \times S_{tor})$

$= 44.01 \text{ kN}$



S.No	Check	Ratio	Remarks
<b>1.0</b>	<b>Bolt Check</b>		
1.1	Tension Check	0.84	Checked ok
1.2	Shear Check	0.08	Checked ok
1.3	Bearing Check	0.04	Checked ok
<b>2.0</b>	<b>Check for Gusset and End Plate</b>		
2.1	Check for Web Weld	0.000	Checked ok
2.2	Check for Flange Weld	0.002	Checked ok

**Beam profile BEAM**

UC305x305x97

Depth of Beam

$D_b = 307.9 \text{ mm}$

Flange Width of Beam

$W_b = 305.3 \text{ mm}$

Web Thickness of Beam

$t_{wb} = 9.9 \text{ mm}$

Flange Thickness of Beam

$F_{tb} = 15.4 \text{ mm}$

Root Radius of Beam

$R_{tb} = 15.2 \text{ mm}$

**End plate profile**

Depth of plate	$D_p$	=	307	mm
Width of plate	$W_p$	=	325	mm
Thickness of Flange plate	$t_g$	=	15	mm
Thickness of Web Plate	$F_p$	=	10	mm

**Bolt detail**

Nominal diameter of the bolt	$B_d$	=	24	mm
Area bolt shank	$A_b$	=	452	mm <sup>2</sup>
Net area of the bolt	$A_{nb}$	=	353	mm <sup>2</sup>
Diameter of the hole	$D_h$	=	26	mm
Total number of the bolts	$N_b$	=	6	
Distance between Column flange end & end	$R$	=	500	
Number of bolt rows	$N$	=	3	
Bolt Edge distance	$A$	=	75	mm
End Projection of Plates	Proj.	=	10	mm
Plate width	$C$	=	325	mm
Plate Height	$J$	=	307	mm
Plate thickness	$K$	=	15	mm
Bolt spacing (Horizontal)	$B$	=	175	mm
Edge Distance (Bottom)	$G$	=	63.5	mm
Edge Distance (top)	$I$	=	63.5	mm
Bolt Spacing (Vertical)	$M$	=	180	mm

**1. Check for BOLTS**

Stress due to axial force				
Total tensile Force per Bolt	$T_{af} = A_f / (N_b)$	=	118	kN
Dist between bolt center to center of bolt group	$r$	=	Sqrt (87.5 <sup>2</sup> + 90 <sup>2</sup> )	
		=	125.52	mm
Shear in a bolt due to torsion	$Stor = (M_t \times r) / \Sigma r^2$	=	5.52) / ( 4 x 125.52 <sup>2</sup> )	
		=	0.00	kN
Vertical shear force on a bolt	$Stv = F_v / N_b$	=	44 / 6	
		=	7	kN
Horizontal shear force on a bolt	$Sth = F_h / N_b$	=	6 / 6	
		=	1	kN
Resultant shear force on a bolt	$Sr = (Stv^2 + Sth^2)^{0.5}$	=	SQRT( 7 <sup>2</sup> + 1 <sup>2</sup> )	
		=	7	kN
Total shear force on a bolt	$St = Sr + Stor$	=	7+0	
		=	7.00	kN

**1.1 ) Check for Tension capacity (AISC ASD 360 -16 par J3.6)**

Required Tension force for one bolt	$T_t$	=	118	kN
Allowable Tensile capacity of one bolt	$= R_n / \Omega = F_{nt} \cdot A_b / \Omega$	=	620 x 452 / 2	
	$\Omega = 2.00$	=	140.12	kN
check for tension capacity of the bolt	$T_t < R_n / \Omega$	=	118.33 < 140.12	
	Ratio	=	0.84	
			Checked ok	

**1.2 ) Check for Shear capacity (AISC ASD 360 -16 par J3.6)**

Required Shear force for one bolt	$St$	=	7.00	kN
Allowable Shear capacity of one bolt	$= R_n / \Omega = F_{nv} \cdot A_b / \Omega$	=	372 x 452 / 2	
	$\Omega = 2.00$	=	84	kN
(check for shear)	$St < R_n / \Omega$	=	7 < 84.072	
	Ratio	=	0.08	

Checked ok

**1.3) check for Bearing capacity (AISC ASD 360 -16 par J3.10)**

Required Shear force for one bolt  $St = 7.00 \text{ kN}$   
 Allowable Bearing Force of one Bolt  $Rn=2.4 \cdot d \cdot t \cdot Fu = 2.4 \times 24 \times 15 \times 400 = 346 \text{ kN}$   
 $\Omega = 2.00$   
 $Rn/\Omega = 173 \text{ kN}$   
 Allowable bearing capacity  $Rn/\Omega > St = 172.8 > 7$   
 Ratio  $= 0.04$

Checked ok

**2) CHECK FOR GUSSET & END PLATE WELDING TO BEAM**

**General data**

Gusset Depth  $Hp = 307.9 - (2 \times 15.4 + 2 \times 15.2) = 246.7 \text{ mm}$   
 Number of flanges  $Nf = 2$   
 Weld Thickness of Web  $w_w = 6 \text{ mm}$   
 Weld Thickness of Flange  $w_f = 6 \text{ mm}$   
 Lever arm  $l_a = (D_b - F_{tb}) = 292.5 \text{ mm}$   
 Vertical Weld Length  $l_v = (2 \cdot Hp) = 493.4 \text{ mm}$   
 Total horiz. weld length on flanges  $l_h = (2 \times 325) - (2 \times 10) = 630 \text{ mm}$

**2.2 )CHECK FOR WEB WELD (AISC ASD 360 -16 par J2.4)**

**Due to Shear force**

Allowable Weld strength at throat  $V_s=0.707 \cdot w_w \cdot 0.6Fw / \Omega = .707 \times 6 \times 0.6 \times 480/2 = 610.85 \text{ N/mm}$   
 $\Omega = 2.00$   
 Unit shear force on the weld  $U_s = F_{tw} / l_v = 44.01 / 493.4 = 0.10 \text{ N/mm}$   
 Check for unit force  $U_s < W_s = 0.1 < 610.85$   
 Ratio  $= 0.000$

Checked ok

**2.3 ) CHECK FOR FLANGE WELD (AISC ASD 360 -16 par J2.4)**

**Due to Axial force**

Unit Axial force on the weld  $Uaf = A_{rw} / l_h = 710 / 630 = 1.10 \text{ N/mm}$   
 Allowable Weld strength at throat  $Wr = 0,707 \cdot w_f \cdot Fw / \Omega = 7 \times 6 \times 0.6 \times 480 / 2 = 611 \text{ N/mm}$   
 $\Omega = 2.00$   
 $Uaf < Wr = 1.1 < 611$   
 Ratio  $= 0.002$

Checked ok

SUMMARY TABLE	
BOLT GRADE	8.8 Grade
BOLT DIA (mm)	24
NUMBER OF BOLTS (Nos.)	6
GUSSET PLATE THICKNESS (mm)	15